



Metal Fabricators

Serving the Construction Industry and Manufacturers Since 1977



Structural Steel, Joists & Deck
Miscellaneous & Ornamental Metals, Stairways & Railings
OEM Fabrication / Custom Metal Work



Phone 800.884.DAKA (32552)



Fax 320.629.3677



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DAKA Corporation, located in Pine City, Minnesota, has been exceeding the expectations of our customers since 1977. No project or product is too big or too small for us to handle with professionalism and pride!

Our modern 40,000 sq. ft. facility employs over 30 skilled and dedicated workers. We can design, create, produce and deliver just about any steel, stainless steel, or aluminum job you can imagine!

DAKA is proud to have earned certification for quality assurance by the American Institute of Steel Construction (AISC) and has the personnel, organization, experience, capability, and commitment to meet the requirements of the Steel Building Structures category as set forth by the AISC Certification Program.



DAKA offers:

- Design, production & delivery
- State-of-the-art metal fabrication, utilizing advanced CNC metalworking equipment
- AWS-certified welding
- Finishing & Painting
- Overhead cranes to handle piecework up to 6 tons

Our skilled engineering staff and estimators are trained to accommodate the details that are critical to each project's success. Every job is assigned the correct personnel to serve as a one-stop source for questions, modifications and scheduling updates. All drawings can be certified by a Professional Engineer, if required.

Our AISC-Certified Quality Assurance Program insures that, with redundant checks, we catch the details others might miss. Checks are performed



in the following areas: Job Review, Detailing, Document & Quality Control, Purchasing, Material Identification, Fabrication Process Control, Welding Process, Surface Preparation, Final Finish, Inspection & Testing and Internal Audits. The result is a job done correctly the first time, every time!



At DAKA Corporation, we exceed our customers' expectations in every way!

STRUCTURAL STEEL, JOISTS & DECK (Division 5)



When you call on DAKA to fulfill the needs of your Structural Steel project, you're getting the proven expertise of a company that's been making the jobs of general contractors and erectors easier for over 30 years!

From single-level strip malls to multi-level buildings, DAKA can provide the Structural Steel components from beams and columns to complex truss systems.

When you work with DAKA, you get:

- Single sourcing for Structural Steel, Joists, Deck, Staircases, Railings and Miscellaneous Metals
- Experience in Industrial, Commercial, Office, Parking, Medical, Assembly and Public structures
- All shop drawings detailed with industry-leading AutoCAD & AutoSD software programs
- Dependable and accurate pricing, with capability to bond even the largest of projects
- Our ability to provide thousands of tons of steel to a single project on a timely basis
- Availability of erectors to install and erect what we fabricate
- Delivery on our company-owned trucks staffed by DAKA's trained & experienced personnel

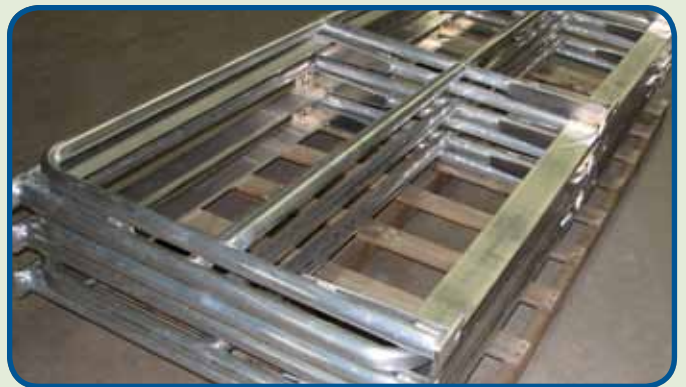


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MISCELLANEOUS & ORNAMENTAL METALS, STAIRWAYS & RAILINGS (Division 5)

When it comes to Stairways, Railings, Ornamental and other Miscellaneous Metal projects, DAKA out-shines the competition in quality, finish and timely delivery. We do all cutting, bending, welding, painting and finishing work in-house.

DAKA's in-house detailers draw & can perform on-site field measurements to ensure the best-fitting stairs and railings. Our highly-skilled, AWS-certified welders and metalworkers produce top-quality work the first time, every time!



At DAKA Corporation, we exceed our customers' expectations in every way!

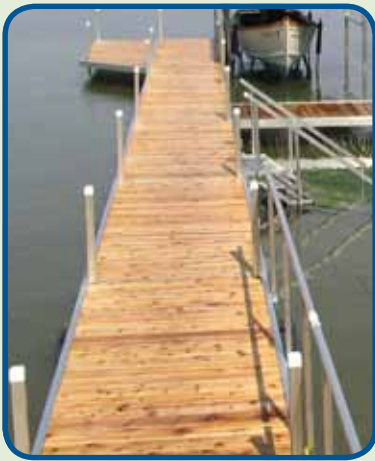
OEM FABRICATIONS / CUSTOM METAL WORK

In the provision of Fabricated Metal Components, nobody tops DAKA for flexibility, quality and timely delivery!

Whether it's a single prototype or a mass-produced product, DAKA can handle the task and deliver top-quality goods that make your product look great! Using carbon steel, stainless steel and aluminum in thicknesses from 28 gauge to 2", we're able to do the work you need, from cutting, drilling, forming, stamping and welding to finishing.

DAKA is a major player in the Marine and Energy business, providing design, fabrication, assembly, packaging and delivery of our own line of docks, boat lifts and UL listed wood-burning furnaces. Customized software controls our CNC equipment to consistent quality standards others can only dream about.

When your project has fabricated metals made out of angle, channel, tubing, plate, pipe, sheet metal, or the like, let DAKA complete your product so you can be proud of the results!



955 INDUSTRIAL STREET N.E. • PINE CITY, MINNESOTA 55063

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Email metal@dakacorp.com

Website www.dakacorp.com





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